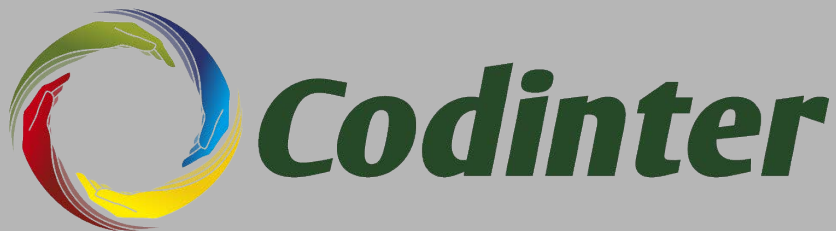


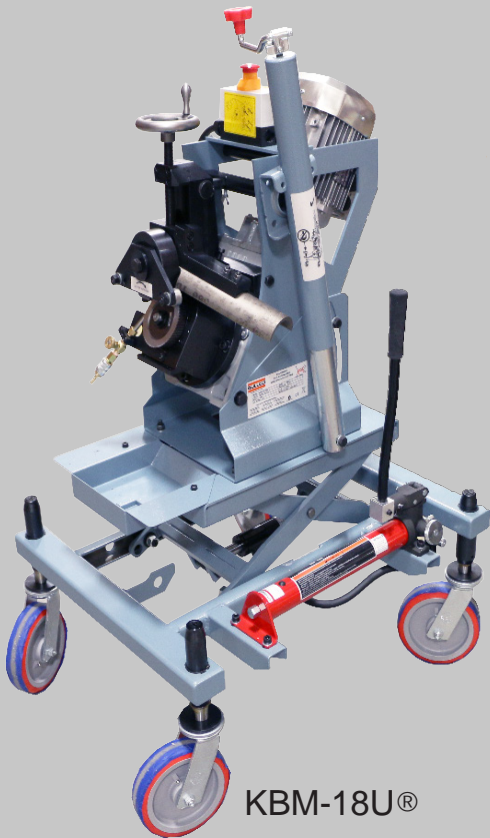


Portable Bevelling Machines





UNDERSIDE PLATE BEVELLING MACHINES - KBM-18U®



KBM-18U®

These plate bevellers produce clean machined bevels with no thermal distortion on mild steel, stainless steel and aluminum plate from 1/4" (6.0 mm) to 1 1/2" (38.1 mm) thick. Thinner material can be bevelled. Please consult the factory for details. The KBM-18U® automatically bevels the underside of plate eliminating the need to flip the work piece which results in a reduction of time and cost. Savings are further enhanced when the KBM-18® top-side plate beveler is used in applications where both sides of the material require beveling.

Adjustable undercarriage for easy height adjustment. The KBM-18U® can be purchased with a hydraulic adjustable height, self-aligning, spring-loaded caster wheel assembly for self-propelled beveling along any length of plate maintaining a uniform bevel and consistent root face.

Angle Bevel Pins Enable Bevel Angle Adjustment ... KBM-18U® units are supplied with angle bevel pin for 30°. 22 1/2°, 37 1/2°, 45° and 55° bevels angle pins sold separately. Pins for other bevel angles are available upon request.

KBM-18U®

...beveling the under-side
of the plate

KBM-18®

...beveling the top-side
of the plate

Operates at 10 feet (3 meters) per minute

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLE 22 1/2° THROUGH 55°

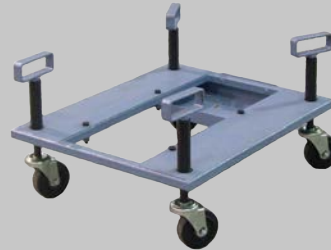




KBM-18-080

HYDRAULIC ADJUSTABLE UNDERCARRIAGE

For easy height adjustment KBM-18U® units can be supplied with two types of undercarriage. both are supplied with gullco exclusive self-aligning caster wheel assemblies to maintaining a uniform bevel and consistent root face. undercarriage sold separate



KBM-18-069

CASTER SPRING LOADED ADJUSTABLE UNDERCARRIAGE

Adjustable undercarriages come with gullco's adjustable height, self-aligning spring loaded, caster wheel assemblies for self-propelled operation. best suited for applications where constant machine height is required. The spring-loaded wheels help to eliminate imperfections in the ground to ensure a clean consistent bevel. Sold separate.

Maximum Bevel Width:	0.71" (18.00 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/ in2 (45 kg/mm2)
Maximum Bevel Depth:	0.61" (15.6 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/ in 2 (45 kg/mm2)
Min. Plate Thickness:	1/4" (6.0mm) Thinner material can be bevelled, consult the factory for details
Max. Plate Thickness:	1 1/2" (38.1 mm)
Bevel Speed:	120 in. (304.8 cm) per minute*
Motor:	2 hP, 3 Phase, available for 230, 460 and 575v~ at 60hz and also 380 and 400/415v~ at 50hz supply
Weight:	340 lbs. (154 kg.) including undercarriage assembly
Complies With:	C.S.A./n.r.T.I. (File # Ir 35006-6) and C.E. regulations

* top speed can vary depending on bevel depth, voltage and frequency fluctuation

KBM-18U® can be supplied with the following standard equipment:

- 1- KBM-18-X1C Deep Tooth Cutter (medium cut)
- 1- Set Bevel Angle Pins for 22 1/2°, 37 1/2°, 45° and 55°
- 1- Tool Kit

KBM-18® TOPSIDE BEVELLER

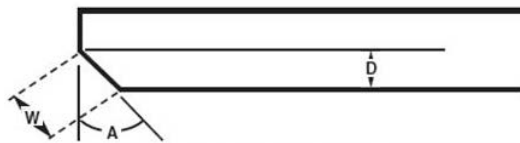
The KBM-18® is perfect for beveling the topside of the plate without need for flipping the work piece over. Safety is increased as there is no need for constant maneuvering of heavy workloads. Production can further be increased with use of both models simultaneously.



AccESoriES AvAilAblE:

- KBM-18-069 Adjustable Height Undercarriage
- KBM-18-X1C: Medium Tooth Cutter (smooth finish)
- KBM-18-X1H: high Tensile cutter
- GBM-18 (Specify degree required): Angle bevel Pins for angles other than those supplied as standard)
- GBM-18-0.5: Cutter Shims
- GBM-18-1.0: Cutter Shims

MAXIMUM RECOMMENDED BEVELLING CAPACITY



BEVEL ANGLE	TENSILE STRENGTH					
	64,000 lbs/in² (45 kg/mm²)		71,000 lbs/in² (50 kg/mm²)		85,000 lbs/in² (60 kg/mm²)	
A	W	D	W	D	W	D
22 1/2°	0.71" (18 mm)	0.66" (16.6 mm)	0.67" (17 mm)	0.62" (15.7 mm)	0.55" (14 mm)	0.51" (13 mm)
30°	0.71" (18 mm)	0.61" (15.6 mm)	0.59" (15 mm)	0.51" (13 mm)	0.51" (13 mm)	0.44" (11.2 mm)
37 1/2°	0.67" (17 mm)	0.53" (13.5 mm)	0.55" (14 mm)	0.44" (11.1 mm)	0.47" (11.9 mm)	0.37" (9.5 mm)
45°	0.67" (17 mm)	0.47" (12 mm)	0.55" (14 mm)	0.39" (9.9 mm)	0.47" (11.9 mm)	0.33" (8.4 mm)
55°	0.59" (15 mm)	0.34" (8.6 mm)	0.55" (14 mm)	0.32" (8 mm)	0.47" (11.9 mm)	0.27" (6.8 mm)

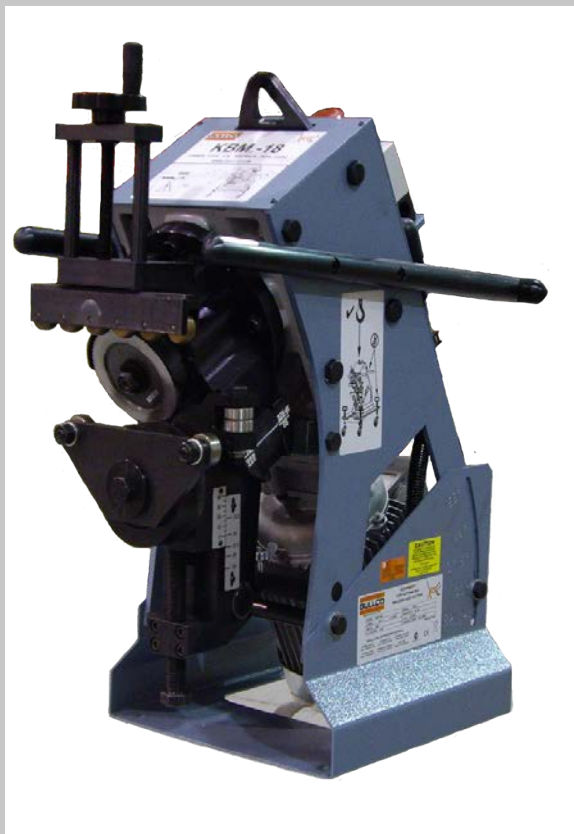


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PLATE EDGE BEVELLING MACHINE - KBM-18®



KBM-18-100

KBM-18® Plate Edge Bevelers - Portable - Self Propelled

These plate bevelers produce clean machined bevels with no thermal distortion on mild steel, stainless steel and aluminum plate from 1/4" (6.0 mm) to 1 1/2" (38.1 mm) thick. Thinner material can be bevelled. Please consult the factory for details. The KBM-18® automatically bevels the topside of the plate which results in a reduction of time and cost. Savings are further enhanced when the KBM-18U® underside plate beveller is used in applications where both sides of the material require beveling.

Adjustable undercarriage for easy height adjustment. The KBM-18® can be purchased with an adjustable height, self-aligning, spring-loaded caster wheel assembly for self-propelled beveling along any length of plate maintaining a uniform bevel and consistent root face. Undercarriage sold separate.

Angle Bevel Pins Enable Bevel Angle Adjustment ... KBM-18® units are supplied with angle bevel pin for 30°. 22 1/2°, 37 1/2°, 45° and 55° bevels angle pins sold separately. Pins for other bevel angles are available upon request.

KBM-18®**KBM-18U®**

...for bevelling the top-side
of plate

...for bevelling the under-side
of plate

Operates at 10 feet (3 meters) per minute

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 22 1/2° THROUGH 55°

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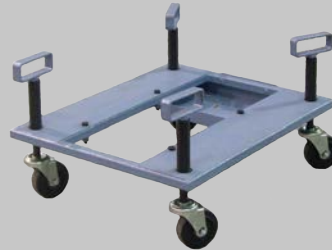




KBM-18-080

HYDRAULIC ADJUSTABLE UNDERCARRIAGE

For easy height adjustment KBM-18® units can be supplied with two types of undercarriage. Both are supplied with Gullco exclusive self-aligning caster wheel assemblies to maintaining a uniform bevel and consistent root face. Undercarriage sold separate



KBM-18-069

CASTER SPRING LOADED ADJUSTABLE UNDERCARRIAGE

Adjustable undercarriages come with Gullco's adjustable height self-aligning spring loaded caster wheel assemblies for self-propelled operation. Best suited for applications where constant machine height is required. The spring-loaded wheels help to eliminate imperfections in the ground to ensure a clean consistent bevel. Sold separate.

Maximum Bevel Width:	0.71" (18.00 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in 2 (45 Kg/mm2)
Maximum Bevel Depth:	0.61" (15.6 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in 2 (45 Kg/mm2)
Min. Plate Thickness:	1/4" (6.0mm) Thinner material can be bevelled, consult the factory for details
Max. Plate Thickness:	1 1/2" (38.1 mm)
Bevel Speed:	13' (4 m) per minute*
Motor:	2HP, 3 Phase, available for 230, 460 and 575V~ at 60Hz and also 380 and 400/415V~ at 50Hz supply
Weight:	340 lbs. (154Kg.) including undercarriage assembly
Complies With:	C.S.A./N.R.T.L. (File # LR 35006-6) and C.E. Regulations

* top speed can vary depending on bevel depth, voltage and frequency fluctuation

KBM-18® can be supplied with the following standard equipment:

- 1- KBM-18-X1C Deep Tooth Cutter (medium cut)
- 1- Set Bevel Angle Pins for 22 1/2°, 37 1/2°, 45° and 55°
- 1- Tool Kit

KBM-18U® UNDERSIDE BEVELLING

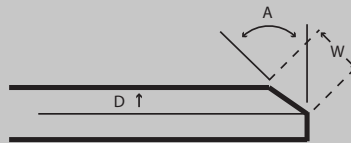
The KBM-18U® is perfect for beveling the underside of the plate without need for flipping the work piece over. Safety is increased as there is no need for constant maneuvering of heavy workloads. Production can further be increased with use of both models simultaneously.



ACCESORIES AVAILABLE:

- Gullco KBM-18-069 Adjustable Height Undercarriage
- KBM-18-X1C: Medium Tooth Cutter (smooth finish)
- KBM-18-X1H: High Tensile Cutter
- GBM-18 (Specify Degree Required): Angle Bevel Pins for angles other than those supplied as standard)
- GBM-18-0.5: Cutter Shims
- GBM-18-1.0: Cutter Shims

MAXIMUM RECOMMENDED BEVELLING CAPACITIES



BEVEL ANGLE	TENSILE STRENGTH					
	64,000 lbs/in ² (45 kg/mm ²)		71,000 lbs/in ² (50 kg/mm ²)		85,000 lbs/in ² (60 kg/mm ²)	
A	W	D	W	D	W	D
22 1/2°	0.71" (18 mm)	0.66" (16.6 mm)	0.67" (17 mm)	0.62" (15.7 mm)	0.55" (14 mm)	0.51" (13 mm)
30°	0.71" (18 mm)	0.61" (15.6 mm)	0.59" (15 mm)	0.51" (13 mm)	0.51" (13 mm)	0.44" (11.2 mm)
37 1/2°	0.67" (17 mm)	0.53" (13.5 mm)	0.55" (14 mm)	0.44" (11.1 mm)	0.47" (11.9 mm)	0.37" (9.5 mm)
45°	0.67" (17 mm)	0.47" (12 mm)	0.55" (14 mm)	0.39" (9.9 mm)	0.47" (11.9 mm)	0.33" (8.4 mm)
55°	0.59" (15 mm)	0.34" (8.6 mm)	0.55" (14 mm)	0.32" (8 mm)	0.47" (11.9 mm)	0.27" (6.8 mm)



KBM-18-100
KBM-18-069

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UNDERSIDE PLATE BEVELLING MACHINE - KBM-28U®



KBM-28U®

KBM-28U® Underside Plate Edge Beveler - Heavy Duty

These Plate Bevelers produce clean machined bevels with no thermal distortion on mild steel, stainless steel and aluminum plate from 5/16" (8.0 mm) to 2" (50.0 mm) thick. The KBM-28U® bevels the underside of the plate eliminating the need to flip the workpiece which results in a reduction of time and cost. Savings are further enhanced when both topside and underside units are used when both sides of a work piece require beveling.

Adjustable undercarriages for easy height adjustment. The KBM-28U® units can be purchased with Gullco's hydraulic adjustable height, self-aligning undercarriage for self-propelled beveling along any length of plate maintaining a uniform bevel and consistent root face. Sold separate

Angle Bevel Pins Enable Bevel Angle Adjustment ... KBM-28U® units are supplied with angle bevel pin for 30°. 22 1/2°, 37 1/2°, 45° and 55° bevels angle pins sold separately. Pins for other bevel angles are available upon request.

KBM-28U®*... beveling the under-side
of plate***KBM-28®***... beveling the top-side
of plate**Operates at 6.5 feet (2 meters) per minute*

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 22 1/2° THROUGH 55°

GULLCO

GULLCO.COM





KBM-28-080

HYDRAULIC ADJUSTABLE UNDERCARRIAGE

For easy height adjustment KBM-28U® units can be supplied with an undercarriage. This undercarriage uses Gullco exclusive self-aligning caster wheel assemblies for self-propelled bevelling along the length of the plate, maintaining a uniform bevel and consistent root face. Undercarriage sold separate.

KBM-28-100

The KBM-28® is perfect for bevelling the topside of the plate without need for flipping the work piece over. In combination with the KBM-28U® efficiency is greatly increased when bevelling both the top and bottom of the plate.



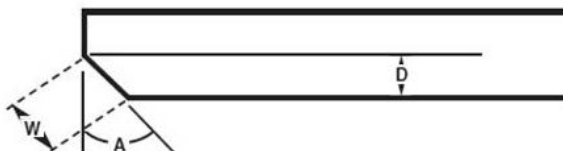
Accessories available:

- KBM-28-X1C: Medium Tooth Cutter (smooth finish)
- KBM-28-X1H: HighTensile Cutter
- GBM-28 (Specify Degree Required): Angle Bevel Pins for angles other than those supplied as standard
- GBM-28-0.5: Cutter Shims
- GBM-28-1.0: Cutter Shims
- KBM-28-080: Hydraulic Undercarriage
- KBM-28-002: Adjustable Undercarriage

KBM-28U® can be supplied with the following standard equipment:

- 1- KBM-28-X1C Deep Tooth Cutter (medium cut)
- 1- Set Bevel Angle Pins for 22 1/2°, 37 1/2°, 45° and 55°
- 1- Tool Kit

MAXIMUM RECOMMENDED BEVELLING CAPACITIES



BEVEL ANGLE	TENSILE STRENGTH					
	64,000 lbs/in ² (45 kg/mm ²)		71,000 lbs/in ² (50 kg/mm ²)		85,000 lbs/in ² (60 kg/mm ²)	
A	W	D	W	D	W	D
22 1/2°	1.10" (28 mm)	1.02" (26 mm)	1.02" (26 mm)	0.95" (24 mm)	0.91" (23 mm)	0.84" (21.3 mm)
30°	1.10" (28 mm)	0.95" (24.2 mm)	0.98" (25 mm)	0.85" (21.6 mm)	0.89" (22.5 mm)	0.77" (19.5 mm)
37 1/2°	1.06" (27 mm)	0.84" (21.4 mm)	0.98" (25 mm)	0.78" (19.8 mm)	0.83" (21 mm)	0.66" (16.7 mm)
45°	1.02" (26 mm)	0.72" (18.4 mm)	0.94" (24 mm)	0.67" (17 mm)	0.83" (21 mm)	0.58" (14.9 mm)
55°	0.98" (25 mm)	0.56" (14.3 mm)	0.91" (23 mm)	0.52" (13.2 mm)	0.83" (21 mm)	0.47" (12 mm)



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PLATE BEVELLING MACHINE - HEAVY DUTY KBM-28®



KBM-28-100

KBM-28® Plate Edge Beveller -
Heavy Duty - Portable - Self-Propelled - No Noise

KBM-28® Bevellers produce clean machined bevels with no thermal distortion on mild steel, stainless steel and aluminum plate from 5/16" (8.0 mm) to 2" (50.0 mm) thick. The KBM-28® automatically bevels the topside of the plate reducing time and cost. Savings are further enhanced when the KBM-28U® underside beveller is used in applications where both sides of the plate require beveling.

This portable plate beveller has an adjustable undercarriage for easy height adjustment. The KBM-28® units can be purchased with Gullco's exclusive adjustable height, self-aligning, spring-loaded caster wheel assembly for self-propelled beveling along any length of plate which helps to maintaining a uniform bevel and consistent root face. Sold separate

Angle Bevel Pins Enable Bevel Angle Adjustment ...
KBM-28® units are supplied with angle bevel pin for 30°. 22 1/2°, 37 1/2°, 45° and 55° bevels angle pins sold separately. Pins for other bevel angles are available upon request.

KBM-28®

...for bevelling the top-side
of plate

KBM-28U®

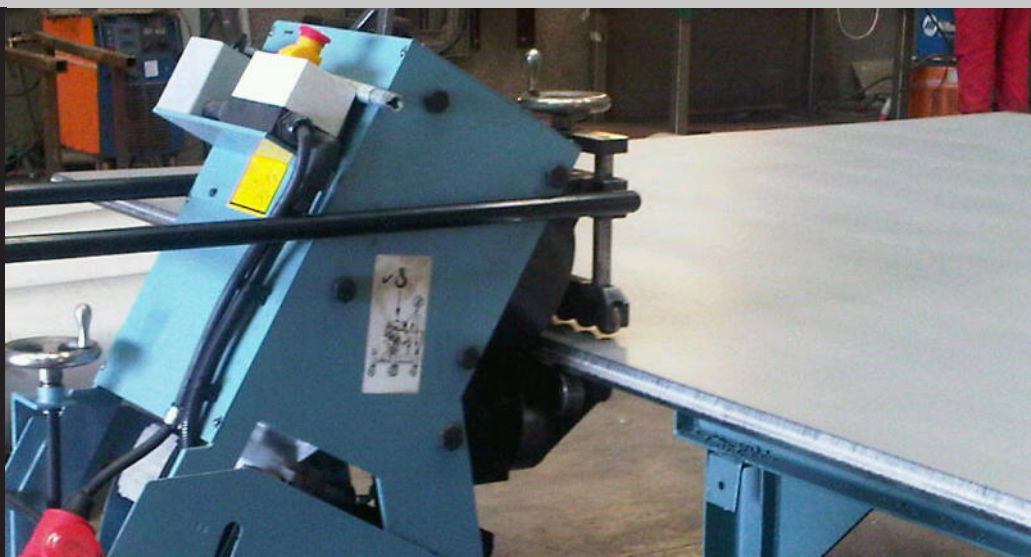
...for bevelling the under-side
of plate

Operates at 6.5 feet (2 meters) per minute

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 22 1/2° THROUGH 55°

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KBM-28-080

HYDRAULIC ADJUSTABLE UNDERCARRIAGE

For easy height adjustment KBM-28® units can be supplied with two types of undercarriages. Both are supplied with Gullco exclusive self-aligning caster wheel assemblies for self-propelled bevelling along the length of the plate, maintaining a uniform bevel and consistent root face. Undercarriage sold separate

KBM-28U® UNDERSIDE BEVELLER

The KBM-28U® is perfect for bevelling the underside of the plate without need for flipping the work piece over. In combination with the KBM-28® efficiency is greatly increased when bevelling both the top and bottom of the plate.



Maximum Bevel Width:	1.10" (28.00 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in ² (45 Kg/mm ²)
Maximum Bevel Depth:	0.95" (24.2 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in ² (45 Kg/mm ²)
Min. Plate Thickness:	5/16" (8.0 mm)
Max. Plate Thickness:	2" (50.0 mm)
Bevel Speed:	78.7" (200 cm) per minute*
Motor:	3 HP, 3 phase, available for 230, 460 and 575V~ at 60Hz and also 380 and 400/415V~ at 50Hz supply
Weight:	979 lbs. (444Kg.) including undercarriage assembly
Complies With:	C.S.A./N.R.T.L. (File # LR 35006-6) and C.E. Regulations

* Top speed can vary depending on bevel depth, voltage and frequency fluctuation



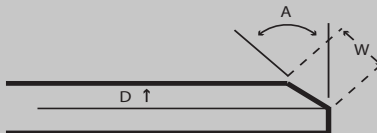
Accessories available:

- KBM-28-X1C: Medium Tooth Cutter (smooth finish)
- KBM-28-X1H: HighTensile Cutter
- GBM-28 (Specify Degree Required): Angle Bevel Pins for angles other than those supplied as standard)
- GBM-28-0.5: Cutter Shims
- GBM-28-1.0: Cutter Shims
- KBM-28-080: Hydraulic Undercarriage

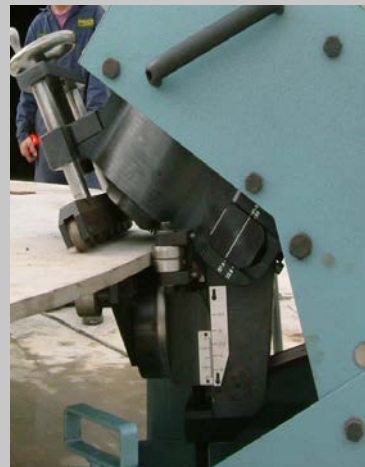
KBM-28® can be supplied with the following standard equipment:

- 1- KBM-28-X1C Deep Tooth Cutter (medium cut)
- 1- Set Bevel Angle Pins for 22 1/2°, 37 1/2°, 45° and 55°
- 1- Tool Kit

MAXIMUM RECOMMENDED BEVELLING CAPACITIES



BEVEL ANGLE	TENSILE STRENGTH					
	64,000 lbs/in ² (45 kg/mm ²)		71,000 lbs/in ² (50 kg/mm ²)		85,000 lbs/in ² (60 kg/mm ²)	
A	W	D	W	D	W	D
22 1/2°	1.10" (28 mm)	1.02" (26 mm)	1.02" (26 mm)	0.95" (24 mm)	0.91" (23 mm)	0.84" (21.3 mm)
30°	1.10" (28 mm)	0.95" (24.2 mm)	0.98 (25 mm)	0.85 (21.6 mm)	0.89" (22.5 mm)	0.77" (19.5 mm)
37 1/2°	1.06" (27 mm)	0.84" (21.4 mm)	0.98" (25 mm)	0.78" (19.8 mm)	0.83" (21 mm)	0.66" (16.7 mm)
45°	1.02" (26 mm)	0.72" (18.4 mm)	0.94" (24 mm)	0.67" (17 mm)	0.83" (21 mm)	0.58" (14.9 mm)
55°	0.98" (25 mm)	0.56" (14.3 mm)	0.91" (23 mm)	0.52" (13.2 mm)	0.83" (21 mm)	0.47" (12 mm)



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