SINCE 1966

## Manipulators

## - MP series



MP-6060H
ProArc manipulators are heavy duty and precise automatic TIG \& MIG welding systems. They are design for circumferential and longitudinal welds of great length. Our MP series hae maximize both safety and production with load capacities ranging from 100 to 600 kgs on each end of the boom. The stroke of column and boom from $2 \mathrm{~m} \times 2 \mathrm{~m}$ to $7 \mathrm{~m} \times 7 \mathrm{~m}$. All manipulators are available as different mount type for different welding process. Special engineered manipulators are always available.

## Features

- Precise reach and lift ranges from $2 m$ to 7 m
- Bolt-down, free standing base or mounted on travel car as per request
- Column rotation available
- Safety anti-fall device
- Rack \& pinion elevating system
- Special capacity is available


Specifications

| Specification | Unit | MP-20L | MP-30L | MP-30M | MP-40M | MP-50H | MP-60H | MP-70H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Power input |  | AC $220 \mathrm{~V} / 380 \mathrm{~V}, 50 / 60 \mathrm{~Hz}, 3$ phase |  |  |  |  |  |  |
| Boom motor | hp | 1/4 |  | 1/2 |  | 1/2 |  |  |
| Column motor | hp | 1 |  | 1 |  | 1.5 |  |  |
| Overall height(A) | mm | 3,500 | 4,500 | 5,040 | 6,040 | 7,500 | 8,500 | 9,500 |
| Overall width(B) | mm | 2,900 | 3,900 | 4,400 | 5,400 | 6,850 | 7,850 | 8,850 |
| Overall length(C) | mm | 1,500 |  | 1,850 |  | 2,200 |  |  |
| Track gauge(D) | mm | 1,100 |  | 1,600 |  | 2,100 |  |  |
| Car width(E) | mm | 1,300 |  | 1,800 |  | 2,300 |  |  |
| Min. boom height form floor | mm | 500 |  | 650 |  | 850 |  |  |
| Min. boom distance from column | mm | 500 |  | 700 |  | 925 |  |  |
| Stroke (boom x column) | m | $2 \times 2$ | $3 \times 3$ | $3 \times 3$ | $4 \times 4$ | $5 \times 5$ | $6 \times 6$ | $7 \times 7$ |
| Load on one end | kg | 150 | 100 | 300 | 200 | 300 | 200 | 100 |
| Load on both end | kg | 300 | 200 | 600 | 400 | 600 | 400 | 200 |
| Boom speed | mm/min | 250 ~ 2,500 |  |  |  |  |  |  |
| Lift speed | mm/min | 1,200 |  |  |  |  |  |  |
| Car speed |  | 1,500 ( 250 ~ 2,500)*1 |  |  |  |  |  |  |
| Column ration | deg | 360 |  |  |  |  |  |  |

※1 Optional variable speed control
*Specifications subject to change without notice

## Options

- Torch swivel, 0 ~ $180^{\circ}$
- Support platform
- Free standing base
- $360^{\circ}$ base rotation
- Variable speed travel car
- Precision track,3m section
- More..


## Dimensions



